

5/28/2018

SMALL FAB

[Dart Hawkesbury] Job Sheet - David, Logan

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SHIP
~~7-17~~
8-21

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBEM291V6000101
Job Sheet 178173



Part No: RBEM291V6000101

Job Qty: 2 ea

Part Name: Main Pump Protection Cover



Part Weight: 0 lbs

Status: At Planning

Priority: Medium

Job Created: 5/28/18

Job Tracking No:

Due Date: 7/16/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM291V6000101 Rev. 1 IPP Rev. A 18.05.15 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		7/16/18	0.00	0.00	Start Up Small Fab-2		MLC
110	Small Fab	2 pcs		7/16/18	0.00	2.00	Small Fab-3		MLC DAS
120	QC	2 pcs		7/16/18	0.00	0.00	QC5		38
130	Packaging	2 pcs		7/16/18	0.00	0.00	Packaging3-1		MLC 9-89
140	QC21-FG	2 Ea		7/16/18	0.00	0.00	QC21		GA

Part Op
Descriptions: 110 - 1-Assemble as per DWG.

DAS
21
9-89

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
93640A123	Socket Head Cap Screw	6 Ea (3 ea)	90-Start up Operation	3073069
93800A650	Hex Nut Color off-white	6 Ea (3 ea)	90-Start up Operation	3073070
RBEM291V6000101-1	Cover	2 Ea (1 ea)	90-Start up Operation	3107566

56
56
54

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	93640A123	6	20	0
	93800A650	6	50	0
	RBEM291V6000101-1	2	0	0

Part Specifications

Specifications could not be found.

Plex 5/28/18 2:27 PM dart.logan.david



Container No: S109378



Part: RBEM291V6000101

Job No: 178173

Serial No/Batch: S109378

Revision: 1

Inspector:

Exp Date:

Instructions:

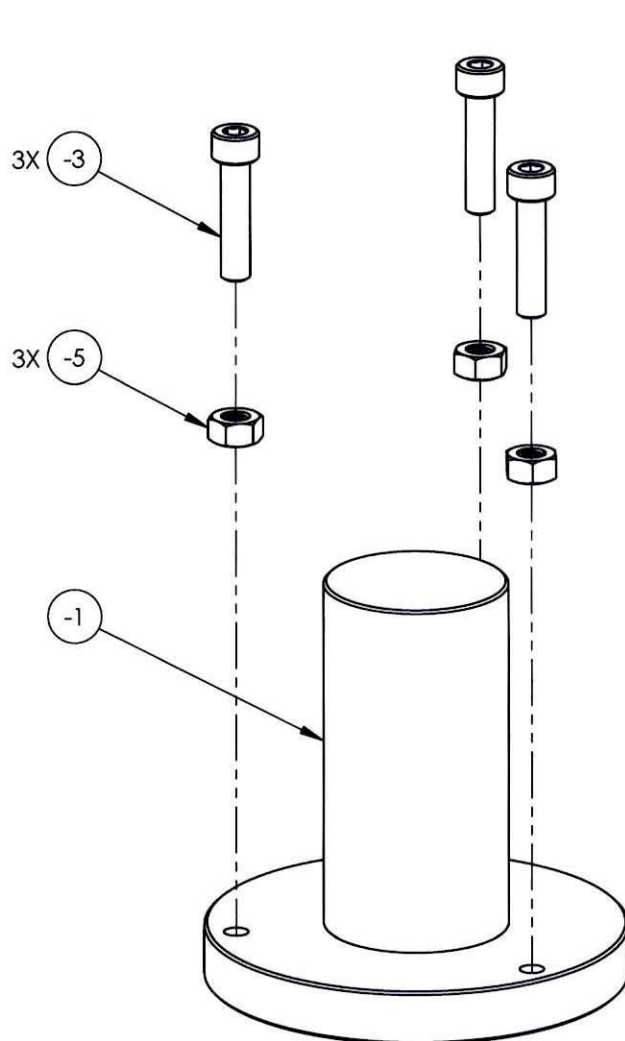
Dart Aerospace Ltd.
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TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 09/11/18

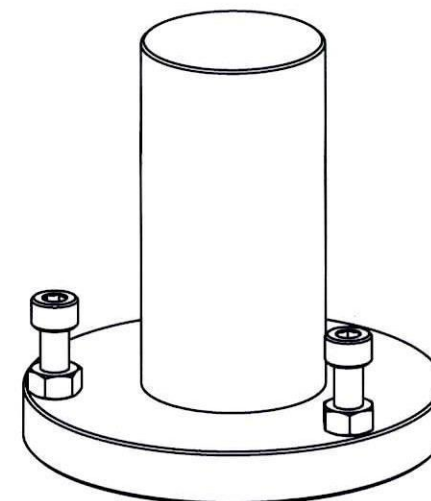
SAC
SE
GIL

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	8/23/2016	DPD	JAG



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NOTE:
REF. AIRBUS T/N: M291V6000101.

DART AEROSPACE	
TITLE MAIN PUMP PROTECTION COVER	
DWG NO. RBEM291V6000101	REV 1
MAT'L TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125°
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	H175
SCALE 1:2	DATE 6/6/2016 SHEET 1 OF 2

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	COVER	WHITE DELRIN/ACETAL		2
		B/O	-3	3	SOCKET HEAD CAP SCREW	NYLON	M8 X 1.25mm X 35mm (MCMASTER-CARR #93640A123)	1
		B/O	-5	3	HEX NUT	NYLON	M8 X 1.25mm (MCMASTER-CARR #93800A650)	1